

Date: Thursday, 9/20/2007 3:21:59 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SEAL	
Job Number	: 34717		Part Number	: D2732	
Estimate Number	: 11020		Drawing Number	: D2732 REV B1	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 9/20/2007 S.O. No. : <i>N/A</i>		Drawing Revision	: B1	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: <i>N/A</i>		Due Date	: 9/27/2007	
Previous Run	: 26472		Qty:	500	Um: Each
Written By	: <i>KA</i>				
Checked & Approved By	: <i>KA 07/09/20</i>				
Comment	: Est. A 02.04.26 New Issue NG				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING  <b>Comment:</b> PURCHASING Issue P/O: <i>4646</i> <i>CD07/09/21</i> Seal as per dwg D2732 Possible Supplier: Accurate rubber P/N 110750003 Material release note required
2.0	110750003	RUBBER EXTRUSION  <b>Comment:</b> Qty.: 1.0000 f(s)/Unit Total: 500.0000 f(s) Rubber Extrusion
3.0	PACKAGING 1	PACKAGING RESOURCE #1  <b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK  <b>Comment:</b> DIMENSIONAL CHECK Check dims to dwg <i>CD07/09/16</i> <i>500</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1  <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <i>STC916</i> <i>CD07/09/16</i> <i>500</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAL

Job Number: 34717

Part Number: D2732

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

07/10/07

Job Completion



U SPC

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

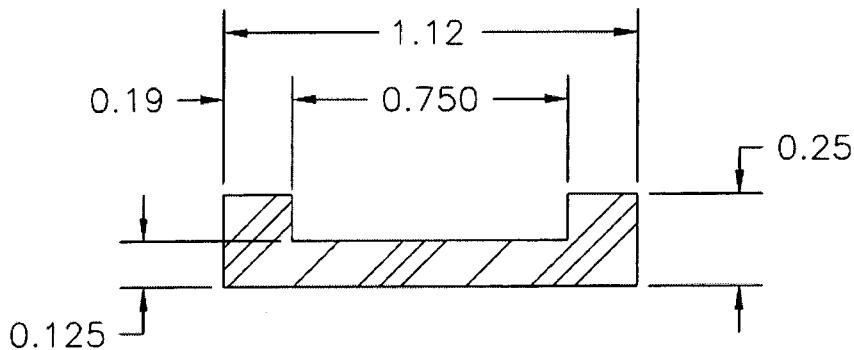
NOTE: Date & initial all entries



COPY ISSUED  
NO

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>AS</i>	APPROVED <i>AS</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED  
03/03/06 KE



D2732-050, RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035  
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER  
NOTE: ALL DIMENSIONS ARE IN INCHES

TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED

POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 11075 0003

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34717



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 10/15/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000004646

ACR W.O. # : 126440 Item # : 110750003

Item Description: Extrusion, Die # 621

ACR Compound : A- 106

Date Shipped: 10/15/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**FAXED**

A handwritten signature in black ink, appearing to read 'M. Ahmadi'.

**Mohsen Ahmadi**

(ACR GROUP INC. REPRESENTATIVE)